

CLOSURE SYSTEMS FOR COMPOSITE IBC



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CLOSURE

GASKET

PACKAGING

Tradename of Closure	Thread designation	Type	Material	Tightening Torque recommendation [Nm / ftlbs]	Type
Screw cap DN 150	S 165 x 7 mm	O-ring	TPE-V / FKM	75 / 55	Composite IBC
Screw cap DN 150	S 165 x 7 mm	O-ring	FKM PTFE encapsulated	100 / 74	Composite IBC
Screw cap DN 225	S 245 x 6 mm	O-ring	EPDM	105 / 77	Composite IBC
Plug 2"	G2"	O-ring	EBA (PE)	17 / 13	Composite IBC
Dip tube SCHÜTZ	G2"	O-ring	FKM	30 / 22	Composite IBC
Dip tube SCHÜTZ	G2x5 (2,5" Buttress)	Flat gasket	FKM	25 / 18	Composite IBC
Dip tube AS Strömungstechnik	BCS 56 x 4 mm	O-ring	PE	20 / 15	Composite IBC
Dip tube CDS	BCS 56 x 4 mm	O-ring	EPDM / FKM	20 / 15	Composite IBC
Dip tube Micro-Matic	BCS 56 x 4 mm	O-ring	EPDM / FKM / NBR	15 / 11	Composite IBC
Dust caps for outlet valves DN50 and DN80	various	Flat gasket	Alveolit	hand-tight	Composite IBC

The value of each torque ensures the leakproofness of packaging under normal influences of transport conditions such as changes in temperature, humidity or pressure. The values have been established at ambient temperature.

Please consider, that the values have been determined for the dry condition of plugs and bungs. The above mentioned value may have to be reduced where required.

The afore-mentioned statements are based on our present knowledge and experiences. They do not free the user of our packaging system from own tests. A legally binding assurance cannot be diverted out of our statements. Existing laws and determinations must be considered in the customers own responsibility.

CLOSURE SYSTEMS FOR PLASTIC DRUMS



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CLOSURE

GASKET

PACKAGING

Tradename of Closure	Thread designation	Type	Material	Tightening Torque recommendation [Nm / ftlbs]	Type
Plug, BCS 70 x 6	BCS 70 x 6	O-ring	EBA (PE)	30 / 22	SCHÜTZ F1 and S-DS1
Plug, BCS 70 x 6	BCS 70 x 6	O-ring	EPDM	30 / 22	SCHÜTZ F1 and S-DS1
Plug, BCS 56 x 4	BCS 56 x 4	O-ring	EBA (PE)	25 / 18	SCHÜTZ F1
Plug, BCS 56 x 4	BCS 56 x 4	O-ring	EBA (PE)	17 / 13	SCHÜTZ S-DS1
Plug, BCS 56 x 4	BCS 56 x 4	O-ring	EPDM	20 / 15	SCHÜTZ F1
Plug, BCS 56 x 4	BCS 56 x 4	O-ring	EPDM	20 / 15	SCHÜTZ S-DS1
Plug, BCS 38 x 6	BCS 38 x 6	O-ring	EBA (PE)	17 / 13	SCHÜTZ F1
Plug, BCS 38 x 6	BCS 38 x 6	O-ring	EPDM	15 / 11	SCHÜTZ F1
Plug, BCS 71 x 4	BCS 71 x 4	O-ring	EBA (PE)	25 / 18	SCHÜTZ S-DS1
Plug, BCS G2 x 5 (Buttress)	G2 x 5	Flat gasket	EPDM	27 / 20	SCHÜTZ F1
Plug, BCS G2 x 11,5 (NPS)	G2 x 11,5	Flat gasket	EPDM	27 / 20	SCHÜTZ F1

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CLOSURE SYSTEMS FOR STEEL DRUMS



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CLOSURE

GASKET

PACKAGING

Tradename of Closure	Thread designation	Type	Material	Tightening Torque recommendation [Nm / ftlbs]	Type
Steel – plug G2"	G2"	O-ring	EBA (PE)	30 / 22	SCHÜTZ SSF and SDF
Steel – plug G2"	G2"	O-ring	EPDM	30 / 22	SCHÜTZ SSF and SDF
Steel – plug G3/4"	G3/4"	O-ring	EBA (PE)	25 / 18	SCHÜTZ SSF and SDF
Steel – plug G3/4"	G3/4"	O-ring	EPDM	20 / 15	SCHÜTZ SSF and SDF
PP – plug G2"	G2"	O-ring	EBA (PE)	30 / 22	SCHÜTZ SSF and SDF
PP – plug G2"	G2"	O-ring	EPDM	30 / 22	SCHÜTZ SSF and SDF
PP – plug G3/4"	G3/4"	O-ring	EBA (PE)	15 / 11	SCHÜTZ SSF and SDF
PP – plug G3/4"	G3/4"	O-ring	EPDM	15 / 11	SCHÜTZ SSF and SDF
PA – plug G2"	G2"	O-ring	EPDM	30 / 22	SCHÜTZ SSF and SDF
PA – plug G3/4"	G3/4"	O-ring	EPDM	15 / 11	SCHÜTZ SSF and SDF

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